FREQUENTLY ASKED QUESTIONS

Q: What is your recommendation on critical connections to monitor?
A: We recommend the monitoring points prioritized with load side first followed by line side and field termination connections.

Q: Does the HSM have to be integrated into another control system or can it be stand-alone?
A: Flexible built-in communication makes plant-wide integration simple. For stand-alone applications, establish a network connection to the device via the GraceSense™ web utility interface to configure, view and retrieve the data.

Q: How does the external alarm output work?
A: The HSM module has a 2A Normally Open (N.O.) output contact that can be configured to initiate an alarm or horn when any of your program temperature thresholds is exceeded.

Q: What do the LEDs on each temperature channel indicate?
A: In order to read the proper temperature, there must be adequate fiber power for each channel. A green LED means status OK, while a red LED indicates a failed status. Fail status occurs when the fiber is damaged or is installed with a bend radius less than 0.5”.

Q: What LEDs on each temperature channel indicate?
A: The HSM module has a 2A Normally Open (N.O.) output contact that can be configured to initiate an alarm or horn when any of your program temperature thresholds is exceeded.

Q: What precautions should I take when installing the fiber temperature probes in my equipment?
A: De-energize the equipment while following your facility’s electrical safety procedure. Securely mount the fiber probe assemblies to each monitoring point. Allow a bend radius of 0.5” or greater when routing the fiber; maintain separation between each phase conductors, avoid sharp edges and rough surfaces. See HSM-IG-EN for detailed instructions.

Q: What HMI’s and PLC controllers does the HSM interface with?
A: Any device that supports Modbus RTU 485, Modbus TCP I/P or Ethernet I/P can interface with the HSM.

Q: How much data can the HSM module(s) store?
A: Each HSM module has 16MB of onboard memory, which is large enough to store 9 years of data logged at every fifteen minute intervals.

Q: What is your recommendation on critical connections to monitor?
A: We recommend the monitoring points prioritized with load side first followed by line side and field termination connections.

Q: What precautions should I take when installing the fiber temperature probes in my equipment?
A: De-energize the equipment while following your facility’s electrical safety procedure. Securely mount the fiber probe assemblies to each monitoring point. Allow a bend radius of 0.5” or greater when routing the fiber; maintain separation between each phase conductors, avoid sharp edges and rough surfaces. See HSM-IG-EN for detailed instructions.

COMMUNICATION

Easy navigation of GraceSense™ Web Utility interface allows users to configure the network settings, temperature thresholds, relay outputs and alarm functions. Once the device is configured, user can monitor temperature logs, warning alerts, and download the data for further analysis and trending. Refer to the support section at www.GraceSense.com for more information.

ENGINEER OUT THE RISKS OF THERMOGRAPHY

<table>
<thead>
<tr>
<th>Description</th>
<th>Open Door Thermography</th>
<th>Hot Spot Monitor</th>
</tr>
</thead>
<tbody>
<tr>
<td>Incident energy exposure</td>
<td>High</td>
<td>None</td>
</tr>
<tr>
<td>Special skills &amp; certifications</td>
<td>Required</td>
<td>No</td>
</tr>
<tr>
<td>Access to hidden points</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Alarm/Indication</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>Plant-wide integration</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inspection frequency</td>
<td>Intermittent</td>
<td>Continuous</td>
</tr>
<tr>
<td>Data logging</td>
<td>Manual</td>
<td>Auto</td>
</tr>
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</table>

SAFETY BY DESIGN

- Better Maintenance Planning—Continuous temperature monitoring and alarming device of electrical equipment identifies electrical hot spots before failures and expensive shutdowns occur.
- Simple Field Installation—Non-conductive fiber probes securely piggy-back onto existing bolted connections and potential heat sources such as; busbars, breaker connections, bus ducts, transformers, or any other potential hot spots.
- Any Voltage—Non-conductive technology safely applied to any electrical systems.
- Reduced Risk—Ability to monitor and retrieve temperature data of critical inaccessible connections and their associated alarms safely via GraceSense™ Web Utility Interface, Ethernet I/P, and MODBUS communication.
**OPERATION**

GraceSense™ Hot Spot Monitor (HSM) is a non-conductive temperature monitoring and alarming device that identifies potential hot spots and enables user to predict the failures in electrical equipment. Identifying faults before they occur saves money when unplanned outages, service interruptions, and equipment failures are avoided. Plant-wide integration is made simple when the device is connected via MODBUS TCP/IP or Ethernet IP and stand-alone application is made possible with GraceSense™ web interface to configure temperature thresholds, monitoring intervals and relay outputs.

**TECHNICAL SPECIFICATIONS**

- **Component Code**: G-HSM-9SK, G-HSM-18K
- **Contents**:
  - 9 Point Temperature Monitoring Module with LCD Display and Ethernet IP Communication,
  - 9 x 10M Probes, 9 x 0.5in Ring-Style Lugs, Probe Tightening Tool, Fiber Trimmer and Quick Start Guide
  - 18 Point Temperature Monitoring Module with Ethernet IP Communication,
  - 18 x 10M Probes, 18 x 0.5in Ring-Style Lugs, Probe Tightening Tool, Fiber Trimmer and Quick Start Guide
- **Polymer Optical Fiber**:
  - 10M (kit) standard, 15M sold separately
- **Temperature Rating**:
  - Probe: -40°C to 120°C (-40°F to 248°F)
  - High-Temperature Probe (sold separately): -40°C to 160°C (-40°F to 320°F)
  - Module: -20°C to 70°C (-4°F to +158°F)
- **Resolution**: 1°C (1°F)
- **Accuracy**: +/- 2°C (+/- 3.5°F)
- **Output Relay**: Normally Open Contact 2A/250V
- **Communication**: MODBUS RTU, MODBUS TCP/IP, Ethernet IP
- **Power Requirements**: 24VDC (0.12A @ 24VDC, 3 Watt)
- **Calibration**: No calibration necessary
- **Dielectric Characteristics**: 80kV withstand
- **Warranty**: 5-Year Warranty (register your product online to view detailed warranty information)

**APPLICATIONS**

Current flowing through electrical connections (lugs, screw terminals, circuit breaker stabs, busbar joints, etc.) is the main cause for electrical hot spots. Furthermore, some critical hot spots are inaccessible by infrared thermography, and therefore, go unnoticed because an infrared camera cannot obtain an acceptable temperature measurement. The integrity of internal bolted connections, potential hot spots, can be compromised when electrical equipment is subjected to wide load fluctuations or high harmonics. The following are potential applications:

- Low voltage/medium voltage switchgear
- Low voltage/medium voltage MCCs and drives
- Motors, generators and dry-type transformers
- Load break & Transfer switches
- Bus ducts & busbars connections
- DC switchgear/MCC/Drives
- Large UPS batteries and inverters
- High current junction boxes

**DIMENSIONS**

Varying fiber lengths and lug sizes available. See Accessories section to the right.

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**FOR MORE INFORMATION VISIT GRACESENSE.COM OR CALL 1.800.280.9517**

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